Biodiesel Fuel Kinetic Mechanisms

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Composition of Biodiesels



Cetane numbers of biodiesel components

- Methyl stearate C18:0 CN = 101
- Methyl oleate C18:1 CN = 59
- Methyl linoleate C18:2 CN = 38
- Methyl linolenate C18:3 CN = 23
- Methyl palmitate C16:0 CN = 86

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Number of C = C double bonds strongly affects CN
Chain length strongly affects CN
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Effects of C = C double bonds in long chain molecules

With no C = C double bonds, all CH2 groups in the chain have the same C - H (and C - O O) bonds C = C double bonds reduce low T reactivity

s s a v v a s s
-
$$C - C - C - C = C - C - C - C$$

s s a a s s

- Inserting one C=C double bond changes the C-H bond strength for 6 H atoms in the C chain
- Allylic C H bond sites are weaker than most others
- Therefore they are preferentially abstracted by radicals
- O₂ is also very weakly bound at allylic sites and falls off rapidly, inhibiting low T reactivity

Two double bonds make a huge difference

Two double bonds make a huge difference

Two double bonds make a huge difference

 $C-H \le site > C-H \ge asite > C-H \ge a'$ site

The same trend occurs when O2 is added to these sites

All of the "secondary" C-H bonds are the same in methyl stearate (saturated biodiesel component)

14-Jun modj	modo2xj	C)eltaH
m	-129.9	-170.94	-41.04
2	-134.69	-165.78	-31.09
3	-130.4	-168	-37.6
4	-130.4	-168	-37.6
5	-130.4	-168	-37.6
6	-130.4	-168	-37.6
7	-130.4	-168	-37.6
8	-130.4	-168	-37.6
9	-130.4	-168	-37.6
10	-130.4	-168	-37.6
11	-130.4	-168	-37.6
12	-130.4	-168	-37.6
13	-130.4	-168	-37.6
14	-130.4	-168	-37.6
15	-130.4	-168	-37.6
16	-130.4	-168	-37.6
17	-130.4	-168	-37.6
18	-127.75	-164.54	-36.79

Methyl oleate has one C=C double bond, so there is one pair of allylic, weak C-H bonds

14-Jun	mod9dj	mod9do2	DeltaH
m	-102.52	-143.56	-41.04
2	-107.31	-138.4	-31.09
3	-103.02	-140.62	-37.6
4	-103.02	-140.62	-37.6
5	-103.02	-140.62	-37.6
6	-103.02	-140.62	-37.6
7	-103.02	-140.62	-37.6
8	-113.77	-140.71	-26.94
9	-92.47	-137.42	-44.95
10	-92.47	-137.42	-44.95
11	-113.77	-140.71	-26.94
12	-103.02	-140.62	-37.6
13	-103.02	-140.62	-37.6
14	-103.02	-140.62	-37.6
15	-103.02	-140.62	-37.6
16	-103.02	-140.62	-37.6
17	-103.02	-140.62	-37.6
18	-100.37	-137.16	-36.79

Methyl linolenate has three C=C double bonds, one pair of allylic, weak C-H bonds and two very weak, *bis*-allylic CH₂ locations

14-Jun	mod9d12d15d	ro2	D	eltaH
m	-47	.15	-88.2	-41.05
2	-51	.94	-83.04	-31.1
3	-47	.65	-85.26	-37.61
4	-47	.65	-85.26	-37.61
5	-47	.65	-85.26	-37.61
6	-47	.65	-85.26	-37.61
7	-47	.65	-85.26	-37.61
8	-5	8.4	-85.35	-26.95
9	-3	7.1	-82.06	-44.96
10	-3	7.1	-82.06	-44.96
11	-70	.11	-86.49	-16.38
12	-3	7.1	-82.06	-44.96
13	-3	7.1	-82.06	-44.96
14	-70	.11	-86.49	-16.38
15	-3	7.1	-82.06	-44.96
16	-3	7.1	-82.06	-44.96
17	-5	8.4	-85.35	-26.95
18		-45	-81.8	-36.8

Effects of C=C double bonds

• Allylic and bis-allylic $C - O_2$ bonds are much weaker than

 $C - O_2$ bonds at ordinary secondary sites

- Differences are dramatic at *bis*-allylic sites
- Lifetime of RO₂ adduct is significantly reduced due to these weaker C O₂ bonds
- Rapid dissociation of these RO₂ adducts sharply reduces rates of low T isomerization and heat release
- All the same effects should occur in unsaturated hydrocarbons

Differences between soy and rapeseed fuels



Double bonds in the carbon chain inhibit low T chemistry

	Sunflower	Safflower	Linseed	Jatropha	Cottonseed	Corn	Olive	beef tallow	Palm	Peanut	Soy	rapeseed
palmitate	7	7	7	4	23	10	13	28	46	11	8	4
stearate	5	2	1	8	3	4	4	21	4	8	4	1
oleate	19	13	19	49	20	38	72	47	40	49	25	60
linoleate	68	78	19	38	53	48	10	3	10	32	55	21
linolenate	1	0	54	1	1	0	1	1	0	0	8	14
CN	49	50	39	58	51	49	55	58	62	54	47	54

With models for all 5 major components, we can now model all these types of biodiesel:

	unflower	afflower	nseed	ıtropha	ottonseed	orn	live	eef tallow	alm	eanut	ò	pesed
	Š	Š		5	Ŭ	Ū	0	ā	ä	ط	Š	5
palmitate	7	7	7	4	23	10	13	28	46	11	8	4
stearate	5	2	1	8	3	4	4	21	4	8	4	1
oleate	19	13	19	49	20	38	72	47	40	49	25	60
linoleate	68	78	19	38	53	48	10	3	10	32 (55	21
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these types of biodiesel:

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CN	49	50	39	58	51	49	55	58	62) 54	47	54
	With models for all 5 major components, we can now model all these types of biodiesel:											
	 Not a surrogate model, but a real biodiesel (B100) model ! 											

Comparisons between biodiesel and PRF CN



Most plant/fat biodiesel fuels fall into a range of

 $40 \le CN \le 60$

CN range for biodiesel fuels is consistent with PRF range



Use of THERM code to apply Benson's bond additivity rules to compute thermochemical data

- Ritter and Bozzelli code
- Uses tables of bond energies and other data
- Examples of how to use THERM
- Other code families exist to do the same tasks
- Product is a set of JANAF coefficients

SPECIES
MOD
hermo estimation for molecule
MOD
219H38O2
UNITS:KCAL
GROUPS 6
Gr # - GROUP ID - Quantity Gr # - GROUP ID - Quantity
1 - C/C/H3 - 1 4 - CO/C/O - 1
2 - C/C2/H2 - 15 5 - O/C/CO - 1
3 - C/C/CO/H2 - 1 6 - C/H3/O - 1
Hf S Cp 300 400 500 600 800 1000 1500
176.74 225.79 111.09 138.64 163.25 184.19 217.39 242.00
00
CPINF = 328.85
NROTORS:19
SYMMETRY 9
CREATION DATE: 5/19/11
ENDSPECIES
0
C - C - C - C - C - C - C - C - C - C -

Radicals in this fuel

- p primary c/c/h3,1
- s secondary c/c2/h2,15
- rcoocj end methoxy group c/h3/o,1
- ccjcoor adjacent to C=0 c/c/co/h2,1

SPECIES MDO2H11 Thermo estimation for molecule MDO2H11 C19H32O4 UNITS:KCAL GROUPS 12 Gr # - GROUP ID - Quantity Gr # - GROUP ID - Quantity 1 - C/C/H3 - 1 | 7 - C/C2/H2- 5 - 2 | 2 - C/C/CD/H28 - C/C/CO/H2- 1 3 - C/CD2/H2 - 1 | 9 - CO/C/O- 1 - 1 | 10 - O/C/CO 4 - C/CD2/H/O - 1 5 - OO/C/H - 1 | 11 - C/H3/O - 1 - 6 | 6 - CD/C/H 12 - OI - 1 Hf S Cp 300 400 500 600 800 1000 1500 -119.88 234.93 109.82 137.00 160.31 179.71 209.69 231.74 .00 CPINF = 306.00NROTORS:18 SYMMETRY 9 CREATION DATE: 5/21/11 ENDSPECIES Н \mathbf{O} 0 0 Ш

Radicals in this fuel

р	primary	c/c/h3,1
S	secondary	c/c2/h2,5
alpe	rox	oo/c/h,1
vins	vinyl	cd/c/h,6
ally	ls allyl	c/c/cd/h2,2
bis-	allyl	c*ccjc*c
rcoo	cj end methoxy group	c/h3/o,1
ccjc	oor adjacent to C=O	c/c/co/h2,1



An "ideal" biodiesel fuel

- Methyl stearate is a solid at room temperature
- Methyl linoleate and linolenate degrade thermally due to slow reactions involving the multiple C=C double bonds
- Efforts are in progress to use genetic engineering to modify soy DNA to accelerate conversion of stearate to oleate and eliminate conversion of oleate to linoleate and linolenate
- Wallis et al., 2002, Trends Biochem. Sci. 27,467-473

Current biodiesel mechanism is incomplete

- Needs upgrade like all other large molecule mechanisms
- For multiply-unsaturated components, fate of small multiply-unsaturated small molecules is poorly known
- Not all C and H is accounted for

Kinetic Modeling of Autoignition: Engine Knock, HCCI and fuel economy

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The fuel situation in 1922 looks pretty familiar

- Thomas Midgley, Chief of Fuels Section for General Motors, 1922
 - US Geological Survey -- 20 years left of petroleum reserves
 - Production of 5 billion gallons of fuel in 1921
- Potential new sources of petroleum
 - Oil shale
 - Oils from coal
 - Alcohol fuels from biomass



- Higher efficiency a high priority for conservation reasons
 - People will not buy a car "lacking in acceleration and hill climbing"
 - Solution is higher compression ratio, then at about 4.25 : 1
 - Obstacle is engine knock, whose origin is unknown
 - Result was development of TEL as antiknock
 - Phenomenological picture with no fundamental understanding

Explanation of engine knock, ON, antiknocks, diesel ignition, and HCCI ignition came in the 1990's from DOE/BES theoretical chemistry and supercomputing and EERE knock working group



Alkylperoxy radical isomerization rates are different in paraffin and cyclic paraffin hydrocarbons

Low temperature chain branching paths

Most work has been done for alkane fuels, and many questions remain for aromatics, cyclic paraffins, large olefins

Chemistry of alkylperoxy radical isomerization has reached street-level awareness

- Heat release rates in HCCI combustion of two fuels, iso-octane with no low T heat release, and PRF-80 with two stage heat release
- We are seeing researchers debating which makes the better HCCI fuel. Both debaters have completely accepted the existence and source of the low T reactivity.



Results from experiments of Sjöberg and Dec, SNL 2006

New conceptual picture developed 1990 - 1997

- Extended role of multiple advanced laser diagnostic techniques
- Team led by John Dec, SNL
- Explains
 - 2 stages in diesel burning
 - ignition and cetane
 - sooting logic
- This is serious, black-belt optical physics science

Lots still unknown,

soot chemistry, spray dynamics fuel effects, etc.



Homogeneous Charge Compression Ignition (HCCI) engine delivers high efficiency, and low particulate and NOx emissions:



Advantages:

- low NO_x
- low particulate matter
- high efficiency

Technical challenges:

- engine control
- multi-cylinder balancing
- startability
- low power output
- high HC and CO emissions

- We still are looking to oil shale, oil sands and biomass for the future
- However, our understanding of knocking, antiknocks and low T chemistry has grown enormously
 - e.g., Current engine designers debate how much low T heat release is best, and take its sources for granted
- Conceptual model for diesel combustion has led to breakthroughs e.g., Understanding of anti-sooting action of oxygenates
- Entirely new concept engine (HCCI) is being developed
- Great majority of this progress is due to basic science understanding, e.g., optical diagnostics, quantum chemistry and electronic structure theory, high performance computing, etc.

We have used basic science advances to make big jumps in understanding, but we are back to trial and error in many cases
Octane numbers of heptanes are due exclusively to their different molecular structures

This was recognized in 1920's but no explanation in fundamental terms had been provided prior to our work

							RON
С	С	С	С	С	С	С	0
с	c	с	с	с	с		42
с	с	c c	с	с	С		52
с	000	с	с	с			93
с	С	000	с	с			81
с	c	с	ç	с			83
с	cc	000	с	с			91
с	с	000	с	с			65
с	000	c	с				112

Engine knock is an undesirable thermal ignition





Engine knock is a race between the flame in the engine and thermal autoignition of the unburned "end gas"

If the end gas ignites before the flame arrives, knock is observed

We focus on three distinct chain branching pathways

1)
$$H + O_2 \rightarrow O + OH$$
 High T
2) $H + O_2 + M \rightarrow HO_2 + M$ Medium T
 $RH + HO_2 \rightarrow R + H_2O_2$
 $H_2O_2 + M \rightarrow OH + OH + M$

3) $R + O_2 \rightarrow RO_2$ Low T $RO_2 \rightarrow QOOH \rightarrow O_2QOOH \rightarrow 3+ radicals$



Chain branching at high temperatures

 $H + O_2 \rightarrow O + OH$

- Activation energy is relatively high (16.8 kcal/mol)
- H atoms produced by thermal decomposition of radicals
 e.g. C₂H₅, C₂H₃, HCO, iC₃H₇, etc.
 Activation energies relatively high (~ 30 kcal/mol)
- Therefore this sequence requires high temperatures
- Illustrated best by shock tube experiments

Chain branching often occurs over a series of reactions

 $H + O_{2} + M \rightarrow HO_{2} + M$ $RH + HO_{2} \rightarrow R + H_{2}O_{2}$ $H_{2}O_{2} + M \rightarrow OH + OH + M$

- At temperatures below about 900K, H₂O₂ decomposition is inhibited, leading to degenerate chain branching
- At higher temperatures, H₂O₂ decomposes as quickly as it is formed, leading to conventional chain branching
- Other low temperature chain branching paths can be much longer than this sequence (see below)

H₂O₂ decomposes at a fairly distinct temperature

• Reaction consuming H_2O_2 is:

$$H_2O_2 + M \rightarrow OH + OH + M$$

 $k_+ = 1.2 \times 10^{17} \times exp(-45500/RT)$

• Resulting differential equation is:

$$\frac{d[H_2O_2]}{dt} = -[H_2O_2][M] k_+$$

$$\frac{d[H_2O_2]}{dt} = -[H_2O_2][M] k_+$$

define
$$\tau = [H_2O_2] / (d [H_2O_2]/dt)$$

 $\tau = 1 / (k_+ [M])$
 $\tau = 8.3 \times 10^{-18} \times exp(22750/T) \times [M]^{-1}$

At RCM conditions, with [M] ~ 1 x 10 ⁻⁴ mol-cm⁻³, values of τ are approximately:

7.8 ms at 900K 640 μs at 1000K 80 μs at 1100K

At higher compressions (pressures), values of τ are smaller at comparable temperatures

Rapid compression machine and some turbulent flow reactor experiments are controlled by H₂O₂ decomposition

- Rapid compression machine (RCM) usually operates in a degenerate branching mode
 - H₂O₂ produced at temperatures lower than 900K
 - When system reaches H₂O₂ decomposition temperature,
 ignition is observed
- Many turbulent flow reactor experiments operate at temperatures between 900 - 1100K where H₂O₂ decomposes as quickly as it is produced



n-Pentane (RON 62) and PRF 60 show different behavior in rapid compression machine



Compression Temperature [K]

Ignition Delay [msec]

Role of H₂O₂ decomposition is very general

- RCM ignition
- Engine knock
- HCCI ignition
- Diesel ignition
- Each system follows a unique pathway in the relevant phase space to arrive at this ignition temperature where H₂O₂ decomposes

Kinetic features of engine knock

- History of octane numbers and empirical observations
- End gas self-ignition prior to flame arrival
- Actual ignition driven by H_2O_2 decomposition at ~ 900K
- Kinetic influence of molecular size and structure
- Effects of additives, both promoters and inhibitors
- Reduced models must retain H₂O₂ decomposition reaction to describe ignition
- Issue of real SI engine fuel being complex mixture of components
- Lots of kinetics research still needed (aromatics, cyclics, etc.)

Includes high and low

temperature ignition chemistry:

Detailed Chemical Kinetics for Components

Important for predicting low temperature combustion regimes



High Temperature Mechanism

Reaction Class 1: Unimolecular fuel decomposition

Reaction Class 2: H-atom abstractions

Reaction Class 3: Alkyl radical decomposition

Reaction Class 4: Alkyl radical + O2 = olefin + HO2

Reaction Class 5: Alkyl radical isomerization

Reaction Class 6: H atom abstraction from olefins

Reaction Class 7: Addition of radical species to olefins

Reaction Class 8: Alkenyl radical decomposition

Reaction Class 9: Olefin decomposition

Class 1 – Unimolecular fuel decomposition

Products are two alkyl radicals pC_4H_9 and C_2H_5

Class 2 – H atom abstractions

Rate depends on the abstracting radical and on the site where the H is located (more later)

Two major keys to low temperature reactions



BE (primary) > BE (secondary) > BE (tertiary)

Class 3 – radical decomposition

$$H H \bullet H H H$$
$$HC-C-C-C-C-CH \rightarrow$$
$$H H H H H H$$

Decomposition reaction based on beta-scission or "one bond away" Class 3 – radical decomposition

$$\begin{array}{cccccccc} H & H & \bullet & H & H & H \\ H & C - & C - & C - & C - & C & - \\ H & H & H & H & H & H \end{array}$$

Decomposition reaction based on beta-scission or "one bond away" Class 3 – radical decomposition

$$H H \bullet H H H$$
$$HC-C-C-C+C-CH \rightarrow$$
$$H H H H H H H$$

 $_{1}C_{4}H_{8} + C_{2}H_{5}$ one stable olefin and one radical

H H • H H H H C - C - C - C - C H H H H H H H





Н Н Н Н • Н НС-С-С-С-С-СН Н Н Н Н Н Н



H H H H • H
HC-C-C-C-C-CH
$$\rightarrow$$
 nC3H7+C3H6
H H H H H H

Low Temperature (High Pressure) Mechanism

Reaction Class 10: Alkyl radical addition to O2 Reaction Class 11: R + R'O2 = RO + R'OReaction Class 12: Alkylperoxy radical isomerization Reaction Class 13: RO2 + HO2 = ROOH + O2Reaction Class 14: RO2 + H2O2 = ROOH + HO2Reaction Class 15: RO2 + CH3O2 = RO + CH3O + O2Reaction Class 16: RO2 + R'O2 = RO + R'O + O2Reaction Class 17: RO2H = RO + OHReaction Class 18: Alkoxy radical decomposition Reaction Class 19: QOOH decomposition and production of cyclic ethers Reaction Class 20: QOOH beta decomposition to produce olefin + HO2 Reaction Class 21: QOOH decomposition to small olefin, aldehyde and OH Reaction Class 22: Addition of QOOH to molecular oxygen O2 Reaction Class 23: O2QOOH isomerization to carbonylhydroperoxide + OH Reaction Class 24: Carbonylhydroperoxide decomposition Reaction Class 25: Reactions of cyclic ethers with OH and HO2

Class 10 – addition of O_2 to alkyl radical

 $H H \bullet H H H$ $H C - C - C - C - C - C - C + \rightarrow$ H H H H H H \bullet O H H O H H H $H C - C - C - C - C - C + \rightarrow$ H H H H H H

Rate depends on the type of site where the O₂ attaches

Class 10 – addition of O_2 to alkyl radical

Rate depends on the type of site where the O₂ attaches



Transfer H atom within the molecule







6-membered transition state ring, secondary H H H H 2 H atoms available





7-membered transition state ring, tertiary





5-membered transition H H state ring, secondary 2 atoms available



Rates of Class 12 reactions

- Size of the transition state ring, "transition state ring strain energy barrier"
 - 5 membered ring has highest energy barrier
 - 7 membered ring has lowest energy barrier
- Type of C H bond that is broken to remove the H atom
 - Primary bond strongest, tertiary bond is weakest
- Number of equivalent H atoms
We have rules for each class of reactions: Reaction rates for RO₂ isomerization rate constants

 $k = A T^n exp(-E_a/RT)$

Rate constant expressions for RO₂ isomerization reactions (cm³-mol-sec-cal units)

Ring size	Site	Rate expression (per H atom)			
		A	п	ϵ_{a}	
5	Primary	1.00×10^{11}	0.0	29400.	
	Secondary	1.00×10^{11}	0.0	26850.	
	tertiary	$1.00 imes 10^{11}$	0.0	24100.	
6	Primary	$1.25 imes 10^{10}$	0.0	24400.	
	Secondary	$1.25 imes 10^{10}$	0.0	20850.	
	tertiary	$1.25 imes 10^{10}$	0.0	19100.	
7	Primary	$1.56 imes 10^{9}$	0.0	22350.	
	Secondary	$1.56 imes 10^9$	0.0	19050.	
	tertiary	$1.56 imes 10^9$	0.0	17050.	
8	Primary	$1.95 imes 10^8$	0.0	25550.	
	Secondary	$1.95 imes 10^8$	0.0	22050.	
	tertiary	$1.95 imes 10^8$	0.0	20050.	

Class 19 – QOOH decomposition into cyclic ether



Class 19 – QOOH decomposition into cyclic ether



Reaction begins by breaking O – O bond, which produces OH radical

Class 19 – QOOH decomposition into cyclic ether



Low temperature kinetics involve intra-molecular H atom transfers



These reactions lead to OH radical production at low temperatures, which then produce water and heat This heating reduces the time delay for the fuel to reach the H_2O_2 decomposition temperature

Two major keys to low temperature reactions



BE (primary) > BE (secondary) > BE (tertiary)



RSE (5-ring) > RSE (6-ring) > RSE (7-ring) <

RSE (8-ring)

Class 22 – addition of O_2 to QOOH



Class 22 – addition of O_2 to QOOH





Η 0 0 н н о н о н HC-C-C-C-C-CHннннн \cap н н н н о н HC - C - C - C - C - C Hн н о н н н \mathbf{O} Η



Class 23 – isomerization of O_2 QOOH







Class 23 – isomerization of O₂QOOH H O H H H O H HC-C-C-C-C-CH H H O H H H

to produce a ketohydroperoxide species

+ OH (#1)



Because this is a stable species, it requires a temperature increase to break the O – O bond





+ OH (#2)



$$\begin{array}{cccc} H & H & H & O & H \\ H & C - C - C - C \bullet & H & C - & C H \\ H & H & O & H & H \end{array}$$

$$\begin{array}{cccc} H & H & H & O & H \\ H & C - C \bullet & C = C & H & C - C H \\ H & H & O & H & H \end{array}$$

$$\begin{array}{cccc} H & H & H & O & H \\ H & C = C & C = C & H & C - C H \\ H & H & O & H & H \end{array}$$



H (radical) + ethene + ketene + acetaldehyde

$$\begin{array}{cccccccc} H & H & H & O & H \\ H & C = C & C = C & H & C - & C H \\ H & H & O & H & H \end{array}$$

H (radical) + ethene + ketene + acetaldehyde

and don't forget OH (#1) and OH (#2)

Alkylperoxy radical isomerization, followed by the dihydroperoxide pathway

- At least 3 small radical species
 OH + OH + H (or another OH or HO₂)
- Several small stable species, many of them highly reactive aldehydes and olefins
- These reaction pathways provide intense chain branching
- This pathway quits when increasing temperature shuts down the $R + O_2$ and $O_2 + QOOH$ equilibria

Key to understanding the low temperature chemistry of MCH was getting the isomerizations of RO_2 correct: RH (fuel)



Alkyl radical isomerization possible for most fuels

- Remember the key kinetic factors
- Primary, secondary and tertiary C H bonds
- Ring strain energy variations with ring size, especially for nearest-neighbor abstractions
- Other molecular structure effects
- If you understand these arguments, you also understand all the kinetic factors that determine cetane numbers (CN) in Diesel engines

Review knocking factors

- Primary C-H bonds inhibit ignition
 - Initial H abstraction from fuel
 - RO2 internal abstraction/isomerization
 - O2QOOH internal abstraction/isomerization
- Larger rings have lower ring strain barriers
- Results in ignition advantages for n-alkanes
- Disadvantages for heavily branched alkanes
- Additional obstacles to ignition due to allylic and *bis*allylic sites in biodiesel and similar fuels
- Anti-knock additives remove radical species, cetane ignition enhancers provide additional radicals



Additional factors at low T

 Tertiary C-H sites create problems, need to improve models

Octane numbers of heptanes are due exclusively to their different molecular structures

Low octane fuels have lots of secondary C-H bonds and high octane fuels have lots of primary C-H bonds and lots of tight, 5-membered TS rings

								RON
С	С	С	С	С	С	С		0
с	cc	с	с	с	с			42
с	с	c c	с	с	С			52
с	000	с	с	с				93
с	С	000	с	с			14 ¹	81
с	c	с	ç	с				83
с	c	c	с	с				91
с	с	000	с	с				65
с	000	c	с					112

N-alkanes all have straight C chains with lots of secondary C – H bonds and low ring strain energy barriers



Good agreement with ignition delay times at "engine-like" conditions over the low to high temperature regime in the shock tube Experimental Validation Data



Comparison to rapid compression machine data which is at "engine-like" conditions (14.3 bar, n-decane) Experimental Validation Data



Family of ignition simulations – a valuable analysis tool

n-decane, ϕ = 1.0, 13 bar pressure



Same approach used by Petersen et al. for propane ignition analyses
All large n-alkanes have very similar ignition properties



New experiments agree with our computer predictions









Composition of Biodiesels



Biodiesel fuels can be made from vegetable oils such as soy, palm, flaxseed, canola, and olive oil and animal fats



Methyl stearate (n- C_{18} methyl ester) has the same ignition properties as large alkanes



Comparison with n-Decane Ignition Delay Times



Interesting note

Experience with biodiesel

and methyl esters

suggests strategies for

kinetic modeling of n-alkyl

benzenes and n-alkyl

cyclohexanes







Branched hydrocarbons are different

- Both octane and cetane rating systems have a straightchain reference fuel that is easy to ignite and a branched reference fuel that is hard to ignite
- iso-octane and 2,2,4,4,6,8,8-heptamethyl nonane
- n-heptane and n-hexadecane
- Are all branched hydrocarbons as similar to each other as the straight-chain hydrocarbons?
- Very few laboratory experiments available for mechanism validation of HMN
- Base a reaction mechanism on previous sets of reaction classes

Iso-octane



• 2,2,4,4,6,8,8 heptamethylnonane (iso



HMN and iso-octane ignite slower than n-alkanes only in the Low Temperature regime 13.5 bar pressure







Octane numbers of heptanes are due exclusively to their different molecular structures

Low octane fuels have lots of secondary C-H bonds and high octane fuels have lots of primary C-H bonds and lots of tight, 5-membered TS rings

							RON
С	С	С	С	С	С	С	0
с	cc	с	с	с	с		42
с	с	c c	с	с	С		52
с	000	с	с	с			93
с	С	000	с	с			 81
с	c	с	ç	с			83
с	c	c	с	с			91
с	с	000	с	с			65
с	000	c	с				112

Heptane isomers provide an interesting family of fuels RON varies from 0 to 112



Effect of the position of the double bond





The length of the free saturated carbon chain determines the reactivity

$$C = C - C - C - C - C - 1$$
-hexene

$$C - C = C - C - C - C - 2$$
-hexene

$$C - C - C = C - C - C - 3$$
-hexene



RCM Ignition delay times of hexene isomers (0.86-1.09 MPa, Φ =1):

Cycloalkanes: methyl cyclohexane

- Cycloalkanes are interesting due to oil sands
- Cycloalkanes are present in most practical fuels and surrogate fuels





Oil-sand derived fuels have focused attention on cyclo-alkanes

C₄₁₉H₄₉₈N₆O₄S₈V Mol. Wt.: 5989.94

Asphaltene molecule typical of oil sands

н

Experiments: Rapid compression machine (RCM) at NUI Galway

- Opposed piston RCM originally used by Shell
 => fast compression times of about 16 ms
- Large crevice on perimeter of piston to contain wall boundary layer
 - =>uniform temperatures across combustion chamber
- Use N₂ and Ar as diluents to attain range of compressed gas temperatures
- Stoichiometric mixtures of MCH/O₂/Ar/N₂
- 10,15 and 20 atm pressure at the end of compression.

Experimental data at 10 atm shows distinct NTC region:



N-alkane based RO2 isomerization rates gave too slow ignition delay times in rapid compression machine at low temperatures:



Rates of important isomerization reactions were estimated by comparison with known reactions for alkanes





Comparisons with rapid compression machine results shows predicted low temperature chemistry for MCH is too slow



Examine RO2 isomerization rate constants based on n-alkane rates:

Ring size in transition state	А	n	Ea	Rate at 750K	Branching fraction		
Alkylperoxy-corrected estimate:							
5	5.0e12	0	26850	8.0e4	0.4%		
6	5.0e12	0	20850	4.5e6	(23%)		
7	5.0e12	0	19050	1.5e7	77%		

Small fraction going to six membered ring that leads to chain branching

Walker et al. had carried out low temperature kinetic experiments on simple cycloalkanes.

- Small amounts of cyclohexane added to H2/O2
- Derived cyclohexylperoxy (RO2) isomerization rates from initial products observed

Experimentally-based RO2 isomerization rate constants give lots of 6 membered rings and chain branching:

Ring size in	А	n	Ea	Rate at 750K	Branching		
transition state					fraction		
Alkylperoxy-corrected estimate:							
5	5.0e12	0	26850	8.0e4	0.4%		
6	5.0e12	0	20850	4.5e6	23%		
7	5.0e12	0	19050	1.5e7	77%		
Gulati and Walker based estimate:							
5	1.00e11	0	29350	3.0e2	12%		
6	1.25e10	0	23350	2.1e3	(82%)		
7	1.50e9	0	24050	1.6e2	6%		
Hanford-Styring and Walker based estimate:							
5	6.20e10	0	27495	6.0e2	11%		
6	1.25e10	0	24076	4.5e3	81%		
7	1.50e9	0	24355	4.3e2	8%		

Rate constants emphasize 6-membered rings

New MCH isomerization rates give good behavior for low temperature chemistry in rapid compression machine:





6-member ring RO₂ isomerization:



Low temperature RO₂ isomerizations are a key

Trans (chair) ring form of cyclohexylperoxy does not readily isomerize

Cis (boat) ring form of cyclohexylperoxy does isomerize



Compare Handford-Styring rates to n/isoalkane rates and see diff in A-factor and Ea

Ring size in transition state	А	n	Ea [cal]	Rate at 750K	Branching fraction		
Hanford-Styring and Walker based estimate:							
5	6.20e10	0	27495	6.0e2	11%		
6	4.63e10	0	24076	4.5e3	81%		
7	5.50e9	0	24355	4.3e2	8%		
Non-cyclic alkylperoxy rates [7]							
5	1.00e11	0	26850	1.5e3	9%		
6	1.25e10	0	20850	1.0e4	64%		
7	1.50e9	0	19050	4.4e3	27%		

Explanation of engine knock, ON, antiknocks, diesel ignition, and HCCI ignition came in the 1990's from DOE/BES theoretical chemistry and supercomputing and EERE knock working group



Alkylperoxy radical isomerization rates are different in paraffin and cyclic paraffin hydrocarbons

Low temperature chain branching paths

Most work has been done for alkane fuels, and many questions remain for aromatics, cyclic paraffins, large olefins
There are many poorly understood phenomena

- All of our intuition, experience and theory of flame properties is based on flames at atmospheric and lower pressures
- In engines, at high pressures due to compression, unburned gas temperatures are also quite high
- Characteristic times to autoignition can be much shorter than characteristic times for flame propagation
- Assumptions built into our picture of flame propagation break down at high pressures, and it is not clear how to define limiting conditions
- Extrapolation of flame data to 100 bar not appropriate; great need for high pressure "flame" data of all kinds
- We don't know very much about combustion at high pressures
- We simply extrapolate phenomena from atmospheric pressure to high pressure, but they probably are no longer valid
- We don't even know if "flames" still exist

Chemical Kinetics Modeling of Detonation Parameters

Charles Westbrook

Tsinghua-Princeton 2014 Summer School on Combustion July 20-25, 2014





Chematic of ZND formulation of detonation structure (Zeldovich, von Neumann, Doring)



Compute homogeneous, constant volume ignition delay time.

Initial conditions determined using the Chapman-Jouguet conditions of the stable detonation, which can be calculated a priori from basic thermochemical properties

This ignition delay is then converted to an ignition length and then to an equivalent energy scale.



Fig. 5 Detonation thresholds as functions of composition.



Fig. 1. Postshock unreacted temperatures for fuel-oxygen (solid curves) and fuel-air (dashed curves) mixtures.



FIG. 2. Samples of smoked foils.

Initial temperature of the mixture: 50 °C

Initial temperature of the mixture: 360 °C (before cool flame)

Mixture detonated during onset of cool flame

Mixture detonated 300 ms after onset of cool flame





Detonation cells, showing typical quantities used for geometric parameters

to correlate with other detonation parameters

Most commonly, the computed ignition delay time is multiplied by a

velocity to produce a computed ignition delay length scale, which is then

assumed proportional to cell size. The computed ignition delay length ** 3

i.e., cubed, is assumed proportional to critical detonation initiation energy.



Fig. 3. Cube of induction length for C_2H_6 -air mixtures, with data from Bull et al. [8] on critical initiation energy.

Methane vs. Natural Gas

- Initial goal of program was to assess safety of LNG to resist detonations
- Scientific question was to determine the detonability of methane
- Kinetic modeling study showed that methane ignition is vastly different from that of natural gas
- Real issue is detonability of natural gas



Fig. 8. Cube of induction length for $CH_4-2O_2-2\beta N_2$ mixtures. Also shown are data from Bull et al. [42] for critical initiation energy.



Later developments

- J. Shepherd (Caltech) improved this simplified analysis to get better correlations
- Anything that affects kinetic ignition will also affect detonation cell sizes
 - inhibitors, promoters, cool flames
- Chemical kinetic models are being included in CFD detonation models



Examples of results of faulty thermochemical data

- High temperature ignition of natural gas
- Natural gas is a mixture of methane (~90%), ethane (5-10%), and higher hydrocarbons
- Methane is often used as a surrogate for natural gas
- Ignition and detonations are particular concerns



- Methane ignites very slowly
 - Influence of methyl radical
- Ethane is unusually ignitable
 - Unusual in production of ethyl radicals and H atoms
- Larger n-alkanes ignite at intermediate rates
- Natural gas ignition is a good example of ignition sensitizing



Figure 2 Shock tube ignition delay measurements from the study of Burcat et al. [29].

1971 paper in Combustion and Flame



Comparisons between experimental and kinetic modeling ignition

Ignition of natural gas

Studied as a mixture of 90% methane (CH4) and 10% ethane (C2H6)

C2H6 + R = H2 + C2H5C2H5 = C2H4 + H

CH4 + R = RH + CH3CH3 + CH3 = C2H6



Ethane or propane fraction

Kinetic modeling of natural gas ignition

C2H6 + H = H2 + C2H5

Poor knowledge of thermochemistry of C2H5 radical

Result: rate computed for H2 + C2H5 unexpectedly very high

Eventually better C2H5 thermochemistry corrected this error

Detailed Chemical Kinetic Models for Surrogate Practical Fuels

Charles Westbrook

Tsinghua-Princeton 2014 Summer School on Combustion July 20-25, 2014

Practical hydrocarbon fuels present new challenges for kinetic modeling

- For many years, methane and propane were "large" fuel molecules, and they still can be challenging
- Most common transportation fuels produced from petroleum or other common sources contain molecules much larger than C1 to C4
- Hydrogen and C1 C4 species will continue to be an essential part of fuel models and still need lots of work
- Large fuel species modeling requires significant computing resources
- Mechanism reduction will be necessary for applications with realistic geometry

All petroleum-derived fuels contain a complex mixture of HC molecules

- Refining produces a still-complex mixture that is "targeted" towards its application type
- Gasoline 6 < C < 10
- Jet fuel 9 < C < 13
- Diesel 13 < C < 22
- HCCI 1 < C < 22

Variability of real transportation fuels

- Composition of gasolines at different gas stations on a single day is often quite different
- Composition of same gas station will vary every day
- Same is true of diesel and other fuels
- Quantity used to test fuels is often not very demanding or specific (e.g., ON, CN)

There are two important pathways for practical fuel mixture mechanisms

Reference fuels

- Gasoline n-heptane and iso-octane
- Diesel heptamethyl nonane and n-hexadecane
- Jet fuel n-dodecane (?) and iso-dodecane (?)
- For the first time, we now have detailed kinetic mechanisms for both diesel and gasoline primary reference fuels

Surrogate fuels

Use of surrogate fuels is an important current theme in combustion chemistry

- First surrogate for diesel fuel was n-heptane
- Early surrogates included one representative from each fuel molecule class

Classes of compounds in practical fuels



Gasoline composition



Many branched paraffins



Fuel components that have higher molecular weights are needed

Surrogate Fuel Component Selection

Diesel fuel has mostly C14 to C24 components centered around C16



Recommended components by the surrogate fuel working group, gasoline team

- n-heptane
- iso-octane



pentene



cyclohexane, methylcyclohexane

toluene



ethanol





Fuel Surrogate Palette for Diesel n-dodecane n-tridecane tetralin n-tetradecane n-pentadecane n-hexadecane n-alkane ■ branched alkane II-UCUYI-DGIIZGIIG alpha-methyl-naphthalene □ cycloalkanes aromatics hepta-methyl-nonane others decalin

Use of surrogate fuels is an important current theme in combustion chemistry

Advantages of having multiple samples from each class of molecules

- Our research has been focused on developing kinetic models for many examples in each class
- Mechanism reduction can then be applied to those fuel components to be used
In some classes, we have many examples of fuels with reaction mechanisms

- n-paraffins
 - CH_4 (methane) through $nC_{16}H_{34}$ (n-hexadecane)
- iso-paraffins
 - all isomers through octanes, selected larger iso-paraffins
- Large variety of olefins through C8 and selected larger species

Alkylperoxy radical isomerization and low temperature are important in all types of engines

 Heat release rates in HCCI combustion of two fuels, iso-octane with no low T heat release, and PRF-90 with two stage heat release



Results from experiments of Sjöberg and Dec, SNL 2006

Includes high and low temperature ignition chemistry: Important for predicting low temperature combustion regimes



n-Hexadecane and heptamethyl nonane are primary reference fuels for diesel and recommended diesel surrogate components

 The two primary reference fuels for diesel ignition properties (cetane number)

Recommended surrogate for diesel fuel (Farrell et al., 2007):





□ 2,2,4,4,6,8,8 heptamethylnonane





We have greatly extended the components in the palette that can be modeled into the high molecular weight range:



We have mechanisms for many oxygenated components

- Methanol, ethanol
- dimethyl ether, dimethoxymethane
- Methyl butanoate (surrogate for biodiesel)
- TPGME (tripropylene glycol monomethyl ether)
- DBM (di-butyl maleate)
- DGE (diethylene glycol diethyl ether)





We have developed a detailed kinetic reaction mechanism for the other diesel PRF, heptamethyl nonane

2,2,4,4,6,8,8-heptamethyl nonane is 2 iso-octyl radicals

С	C	С	С		
c - c - c	- C - C -	C - C	- C - C		
С	С		С		
С	С		С	С	
C - C - 0	C - C - C		C - C - C	C - C - (C •
С	•		С		

We should expect HMN kinetics to be quite similar to iso-octane

We have been modeling the effect of the position of the double bond on ignition of olefins

Amount of low T reactivity

C = C - C - C - C - C	1-hexene	high
C - C = C - C - C - C	2 – hexene	medium
C - C - C = C - C - C	3 – hexene	low

Composition of Biodiesels



see paper Tuesday afternoon by Naik for more complete description of biodiesel fuel kinetics



Choice of Surrogates

Methyl butanoate : Molecular size too small compared to biodiesel



butanoate methyl

More realistic:

- → methyl decanoate
- → methyl decenoate



methyl decenoate

Includes high and low temperature ignition chemistry: Important for predicting low temperature combustion regimes



Good agreement with ignition delay times at "engine-like" conditions over the low to high temperature regime in the shock tube Experimental Validation Data



All large n-alkanes have very similar ignition properties







Methyl stearate (n- C_{18} methyl ester) has the same ignition properties as large alkanes



Comparison with n-Decane Ignition Delay Times



Branched hydrocarbons are different

- Both octane and cetane rating systems have a straightchain reference fuel that is easy to ignite and a branched reference fuel that is hard to ignite
- iso-octane and 2,2,4,4,6,8,8-heptamethyl nonane
- n-heptane and n-hexadecane
- Are all branched hydrocarbons as similar to each other as the straight-chain hydrocarbons?
- Very few laboratory experiments available for mechanism validation of HMN
- Base a reaction mechanism on previous sets of reaction classes

Recent experimental results show excellent agreement with modeling



HMN and iso-octane ignition is slower than n-alkanes only in the Low Temperature regime

3 ж 2.5 +Ж 2 nc7h16 expt **** жж $\stackrel{+}{\Box}$ 1.5 nc7h16 calc log t - msec nc10h22 calc 1 nc10h22 expt 0.5 x iso-c8h18 calc ic8h18 expt 0 +hmn calc -0.5 -1 -1.5 -0.7 0.9 1.3 1.5 1.1 1.7 1000/Temp

13.5 bar pressure

Interesting note

Experience with straight

chain, biodiesel

and methyl esters

suggests strategies for

kinetic modeling of n-alkyl

benzenes and n-alkyl

cyclohexanes







Assembled chemical kinetic model for a whole series of iso-alkanes to represent this chemical class in gasoline and diesel fuels



Includes all 2-methyl alkanes up to C20 which covers the entire distillation range for gasoline and diesel fuels

Built with the same reaction rate rules as our successful iso-octane and iso-cetane mechanisms.

7,900 species 27,000 reactions

Diesel Fuel Surrogate palette:



Have assembled primary reference fuel mechanism for diesel fuel



PRF for Diesel mechanism:
2,837 species
10,719 reactions





Diesel PRFs: Cetane number has a big effect at low temperatures





Perfectly stirred reactor stoichiometric mixtures 10 atm



Improved toluene model well predicts ignition at high pressure





Improving building blocks for toluene: benzene



Improved the predictive behavior of hexenes and pentenes mechanisms over the entire temperature range



Recent improvements to fuel surrogate models: Gasoline



Dec and Yang, 2010: Intermediate heat release allows highly retarded combustion phasing and high load operation with gasoline



(Curves are aligned by time of peak heat release and normalized by total heat release)

Successful simulation of intermediate heat release in HCCI engine using gasoline surrogate blends



4-component gasoline surrogate: Matched gasoline composition targets and reactivity



n-heptane (n-alkanes)



iso-octane (iso-alkanes)



2-hexene (olefins)



toluene (aromatics)



	Surrogate (%Vol)	Gasoline (%Vol)	
n-alkanes	0.16	0 731	
iso- alkanes	0.57	0.731	
olefins	0.04	0.04	
aromatics	0.23	0.23	
A/F Ratio	14.60	14.79	
H/C	1.92	1.95	

Matched the reactivity of a mixture having the same RON and MON as the gasoline



Reaction contributions to intermediate heat release rate



CAD ATDC

Cyclic paraffins are a fuel type that is poorly represented





Next steps

- We are continuing to add new species to each fuel class in the surrogate palette
- We have added 2-methyl and are adding 3-methyl alkanes to simulate F-T fuels
- We are adding component models for biodiesel species with double bonds

Next Activities

 Develop detailed chemical kinetic models for another series iso-alkanes: 3-methyl alkanes



- Validation of 2-methyl alkanes mechanism with new data from shock tubes, jet-stirred reactors, and counterflow flames
- Develop detailed chemical kinetic models for alkyl aromatics:
- More accurate surrogates for gasoline and diesel
- Further develop mechanism reduction using functional group method

n-decylbenzene - Diesel Fuels


Surrogate fuels

- past use of n-heptane surrogate for diesel
- many similarities between all large n-alkanes
- n-decane surrogate for kerosene (Dagaut)
- n-hexadecane surrogate for biodiesel
- n-decane and methyl decanoate similarities
- role of methyl ester group
- potential of n-cetane + methyl decanoate or smaller methyl ester for biodiesel surrogate